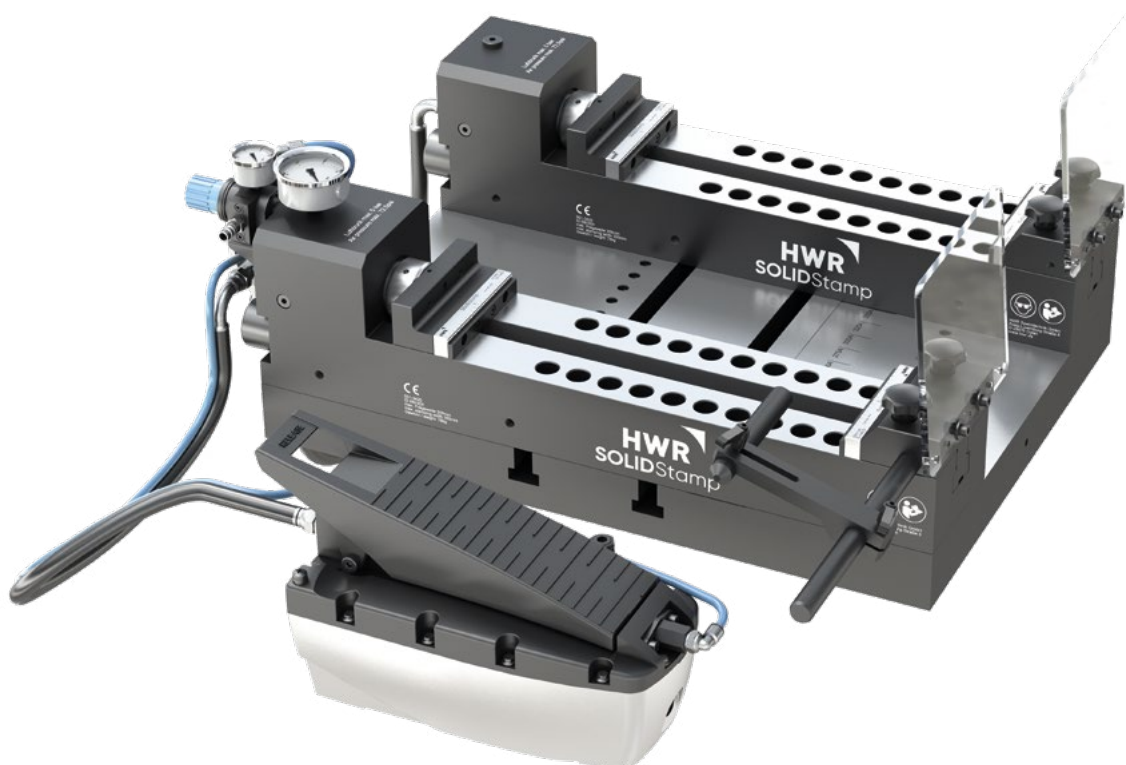


STAMPING UNIT FOR MAKING THE FORM FITTING



EXCELLENT HOLDING FORCES DUE TO FORM FIT

The stamping technology is a process in which a defined tooth contour is stamped into the workpiece in advance under high pressure for subsequent clamping by the form fit. This working step takes place outside the clamping device. With **SOLIDStamp** from HWR, you create a secure clamping due to established clamping technology. With the help of the

stamping station, raw parts can be prepared for clamping in the vice within seconds. Complex premachining, such as the milling of clamping points, is no longer necessary. A minimum clamping depth of 3 mm and highest holding forces are only some of the advantages of **SOLIDStamp**.

SOLIDStamp stamping units

Ident-no.		680240	680245	680350	680355	68035X
Version		standard	HiEnd	standard	HiEnd	Additional stamping unit and grooved base plate on request
max. stamping width	mm	245	245	355	355	
for materials up to	HRc	35	45	35	45	
Weight	kg	76	76	84	84	
Scope of delivery		Stamping vice Stamping jaws hydr.-pneum. Multiplier Scaled workpiece stop				

SOLIDStamp stamping jaws

Ident-no.		680111	680112
Version		standard	HiEnd
Jaw width	mm	125	125
for materials up to	HRc	35	45
Reworking the stamping contour	Ident-no.	680111-02	680112-02



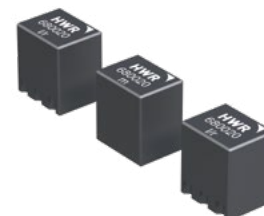
SOLIDStamp center marking tool

Ident-no.	680010
suitable for	SOLIDStamp stamping units
Spare marking bolt	680010-01



SOLIDStamp gauging blocks for wear measuring

Ident-no.	680020
Suitable for	SOLIDStamp stamping jaws



Stamping jaws suitable for Lang stamping units

Ident-no.		680411	680412
Version		standard	HiEnd
Jaw width	mm	125	125
for materials up to	HRc	35	45
As an alternative to	Ident-no.	41111	41112